



HUAYI COMPRESSOR (JINGZHOU) CO., LTD.
产品样本 PRODUCT SPECIFICATION 2018

1、技术参数 Technical Data Sheet

1.1 R134a - LBP

型号 Model	电源 Power supply (V/Hz)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity (W)	COP (W/W)	电机类型 Motor Type	认证 Certification
B Series						
B22H	220~240/50	2.2	47	0.72	RSIR	CB KC
	220~240/60		54	0.80	RSIR	
B22HL	220~240/50	2.2	47	0.85	RSIR	CCC CB
	220~240/60		54	1.00	RSIR	
B22H5	110~120/60	2.2	54	0.80	RSIR	UL CUL
B22H5L	110~120/60	2.2	54	0.90	RSIR	UL CUL
B25H	220~240/50	2.6	55	0.85	RSIR	CCC VDE CB INMETRO
	220~240/60		63	0.94	RSIR	
B25H0	100~50/60	2.6	63	0.90	RSIR	
B25H5	110~115/60	2.6	63	0.88	RSIR	UL CUL
			63	1.10	RSCR	
			63	1.25	RSCR	
B25H5B	110~115/60	2.6	63	1.00	RSIR	UL CUL
			63	1.10	RSCR	
			63	1.25	RSCR	
B25H5L	110~120/60	2.6	63	0.95	RSIR	UL CUL
			63	1.10	RSIR	
			63	1.20	RSCR	
B25H7	127/60	2.6	63	0.90	RSIR	INMETRO
B30H	220~240/50	3.1	70	0.88	RSIR	CCC VDE CB
	220~240/60		80	0.98	RSIR	
B30H0	100~50/60	3.1	80	0.90	RSIR	
B30H5	110~115/60	3.1	80	0.98	RSIR	UL CUL
			80	1.15	RSCR	
			80	1.25	RSCR	
B30H7	127/60	3.1	80	1.05	RSIR	CE
B35H	220~240/50	3.5	79	0.90	RSIR	
	220~240/60		90	0.95	RSIR	
B38H	220~240/50	3.8	86	0.95	RSIR	CCC VDE CB INMETRO
	220~240/60		97	1.10	RSIR	
B38H5	110~115/60	3.8	97	1.10	RSIR	UL CUL
	110~115/60		97	1.30	RSCR	
B38H7	127/60	3.8	97	1.10	RSIR	INMETRO
B43H	220~240/50	4.3	97	0.95	RSIR	CCC VDE CB
	220~240/60		110	1.10	RSIR	
B43HB	220~240/50	4.3	97	1.25	RSCR	
	220~240/60		110	1.40	RSCR	
B43H5	110~115/60	4.3	110	1.10	RSIR	UL CUL
B43H5L	110~120/60	4.3	110	1.10	RSIR	UL CUL
B48H	220~240/50	4.8	110	1.05	RSIR	
B52HL	220~240/50	5.2	130	1.00	RSIR	



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L Series						
L22HL	220~240/50	2.2	47	0.80	RSIR	CCC CB
	220~240/60	2.2	55	0.95	RSIR	INMETRO
L22H5	110~120/60	2.2	55	0.80	RSIR	UL CUL
L22H5L	110~120/60	2.2	55	0.90	RSIR	
L22H7L	127/60	2.2	55	0.90	RSIR	INMETRO
L25H	220~240/50	2.6	55	0.85	RSIR	
	220~240/60		61	0.90		
L25H5	110~120/60	2.6	61	0.90	RSIR	
L25H5L	110~120/60	2.6	61	0.90	RSIR	
L30H	220~240/50	3.1	67	0.90	RSIR	CB
L30HL	220~240/50	3.1	67	0.90	RSIR	CCC VDE CB
	220~240/60		75	1.00	RSIR	
L30H5L	110~120/60	3.1	75	1.00	RSIR	UL CUL
L30H5	110~120/60	3.1	75	1.00	RSIR	UL CUL
F Series						
F52HL	220~240/50	5.2	145	1.25	RSIR	
F52HB	220~240/50	5.2	145	1.60	RSCR	
F60HL	220~240/50	6.0	168	1.25	RSIR	
F60HB	220~240/50	6.0	168	1.60	RSCR	
F70HL	220~240/50	6.9	190	1.25	RSIR	
F70HA	220~240/50	6.9	190	1.60	RSCR	
F80H	220~240/50	7.9	225	1.35	RSIR	
F85H	220~240/50	8.4	235	1.45	RSIR	

“*” 标识表示待开发产品，“.....” 标识表示认证中项目。

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	-23.3℃
冷凝温度Condensing temperature	54.4℃
过冷温度Subcooling temperature	32.2℃
吸气温度Suction temperature	32.2℃
环境温度Ambient temperature	32.2℃

使用工况范围及极限Working condition limit :R134a

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-35~-15[℃]
工作电压范围Working voltage range	187~242[V]
最大排气压力Max discharge pressure	1.79[Mpa] 表压 gauge pressure
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	130[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] 表压 gauge pressure
低电压启动性能 Low voltage start	0.4/0.4Mpa(表压 gauge pressure)187V

1.2 R600a - LBP



型号 Model	电源 Power supply (V/Hz)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity (W)	COP (W/W)	电机类型 Motor Type	认证 Certification
B Series						
B30C	220~240/50	3.1	50	1.05	RSIR	
	220~240/60		58	1.15	RSIR	
B35C	220~240/50	3.5	56	1.05	RSIR	CCC VDE CB
	220~240/60		63	1.20	RSIR	
	220~240/50		56	1.25	RSIR	
	220~240/60		63	1.35	RSIR	
	220~240/50		56	1.35	RSCR	
B35CA	220~240/50	3.5	56	1.35	RSCR	CCC VDE CB
B35C5B	110~115/60	3.5	65	1.25	RSIR	UL CUL
			65	1.35	RSIR	
B35C5BL	110~120/60	3.5	65	1.45	RSCR	UL CUL
B43CB	220~240/50	4.3	68	1.05	RSIR	CCC VDE CB
	220~240/60		78	1.15	RSIR	
	220~240/50		68	1.25	RSCR	
	220~240/60		78	1.35	RSCR	
	220~240/50		68	1.40	RSCR	
B43C0	100~50/60	4.3	78	1.25	RSIR	
B43C5B	110~115/60	4.3	78	1.25	RSIR	UL CUL
			78	1.35	RSIR	
B43C5B	127/60	4.3	78	1.30	RSIR	CB
B43C5BL	110~120/60	4.3	78	1.45	RSCR	UL CUL
B52C	220~240/50	5.2	78	1.10	RSIR	CCC VDE CB
			78	1.25	RSIR	
			78	1.40	RSCR	
B52CL	220~240/50	5.2	78	1.25	RSIR	CCC VDE CB
	220~240/60		95	1.25	RSIR	
B52C5BL	110~120/60	5.2	95	1.40	RSCR	UL CUL
B52C0	100~50/60	5.2	95	1.25	RSIR	
B60CB	220~240/50	6.0	95	1.15	RSIR	CCC VDE CB
			95	1.25	RSIR	
			95	1.35	RSIR	
			95	1.45	RSCR	
B60CBL	220~240/50	6.0	95	1.30	RSIR	CCC VDE CB
			95	1.40	RSCR	
			95	1.55	RSCR	
	220~240/60		110	1.40	RSIR	CCC VDE
B60C5BL	110~120/60	6.0	110	1.30	RSIR	UL CUL
	110~120/60		110	1.40	RSCR	
B60C7L	127/60	6.0	110	1.35	RSIR	CB
B65CL	220~240/50	6.5	100	1.25	RSIR	
			100	1.45	RSCR	
L Series						



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L22CL	220~240/50	2.2	30	0.85	RSIR	CCC VDE CB
L22C5L	110-120/60	2.2	40	1.20	RSIR	UL CUL
L30CL	220-240~50	3.1	50	1.10	RSIR	CCC CB
	220-240~60		55	1.20	RSIR	
L35CL	220~240/50	3.5	55	1.00	RSIR	CCC VDE CB
			55	1.15	RSIR	
			55	1.25	RSCR	
L35C5L	110-120/60	3.5	65	1.25	RSIR	UL CUL
			65	1.40	RSCR	
L35C0L	100-50/60	3.1	60	1.25	RSIR	
L35C7L	127/60	3.5	65	1.25	RSIR	CB
L40CL	220~240/50	4.0	65	1.10	RSIR	
L40C5L	110-120/60	4.0	78	1.30	RSIR	
L48C5L	110-120/60	4.8	75	1.00	RSIR	UL CUL
L52CL	220~240/50	5.2	67	0.90	RSIR	CCC VDE CB
L60CL	220~240/50	6.0	95	1.15	RSIR	
F Series						
F60CL	220~240/50	6.0	100	1.60	RSCR	
F70CL	220~240/50	7.0	115	1.20	RSIR	
			115	1.60	RSCR	
F80CL	220~240/50	7.9	135	1.25	RSIR	
			135	1.60	RSCR	
F80C5L	110-120/60	7.9	145	1.20	RSIR	
			145	1.70	RSCR	
F85CL	220~240/50	8.5	145	1.25	RSIR	
			145	1.40	RSIR	
			145	1.60	RSCR	
*F90CL	220~240/50	9.0	155	1.35	RSIR	
K Series						
K35CAL	220~240/50	3.5	55	1.60	RSCR	
K35C5BL	110-120/60	3.5	65	1.50	RSCR	
K43C0L	100-50/60	4.3	80	1.50	RSCR	
K43C5BL	110-120/60	4.3	80	1.50	RSCR	
K52C0L	100-50/60	5.2	95	1.50	RSCR	
K52C5BL	110-120/60	5.2	95	1.50	RSCR	
			95	1.10	RSIR	
K60CL	220~240/50	6.0	95	1.40	RSIR	
			95	1.60	RSCR	
K60CBL	220~240/50	6.0	95	1.60	RSCR	
	220/60		110	1.60	RSCR	
K60C5BL	110-120/60	6.0	110	1.60	RSCR	
K60C7L	127V/60	6.0	110	1.60	RSCR	
K65CL	220~240/50	6.5	110	1.15	RSIR	
			110	1.60	RSCR	

“*”标识表示待开发产品，“.....”标识表示认证中项目。

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	-23.3℃
冷凝温度Condensing temperature	54.4℃



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过冷温度Subcooling temperature	32.2℃
吸气温度Suction temperature	32.2℃
环境温度Ambient temperature	32.2℃

使用工况范围及极限Working condition limit:R600a

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-35~-15[℃]
工作电压范围Working voltage range	187~242[V]
最大排气压力Max discharge pressure	0.98[Mpa] (表压 gauge pressure)
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	130[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] (表压 gauge pressure)
低电压启动性能 Low voltage start	0.25/0.25Mpa(表压 gauge pressure) 187V

1.3 R134a - HBP

型号 Model	电源 Power supply (V/Hz)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity(W)	COP (W/W)	电机类型 Motor Type	认证 Certification
B Series						
B22G	220~240/50	2.2	185	1.80	RSIR	
B22G5	110~115/60	2.2	225	1.80	RSIR	
B25G	220~240/50	2.6	220	1.80	RSIR	
B25G5	110~115/60	2.6	265	1.80	RSIR	
B25G5L	110~120/60	2.6	265	2.00	CSIR	UL & CUL
B30G	220~240/50	3.1	260	1.80	RSIR/CSIR	VDE
	220~240/60	3.1	300	1.90	RSIR/CSIR	
B30G5	110~115/60	3.1	315	1.80	RSIR	
B35G5	110~120/60	3.5	360	2.00	CSIR	
B38G	220~240/50	3.8	350	2.10	CSIR	CCC VDE CE
B38G5L	110~120/60	3.8	420	2.10	CSIR	UL & CUL
B43GL	220~240/50	4.3	400	1.80	RSIR	CCC CB VDE
F Series						
F60GL	220~240/50	6.0	590	2.50	RSCR	
F70GL	220~240/50	7.0	700	2.50	RSCR	

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	7.2℃
冷凝温度Condensing temperature	54.4℃
过冷温度Subcooling temperature	46.1℃
吸气温度Suction temperature	35℃
环境温度Ambient temperature	35℃



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使用工况范围及极限Working condition limit :R134a HBP

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-5~15[℃]
工作电压范围Working voltage range	187~242[V]
最大排气压力Max discharge pressure	1.79[Mpa] (表压 gauge pressure)
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	130[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] (表压 gauge pressure)
低电压启动性能 Low voltage start	0.55/0.55Mpa(表压 gauge pressure) 187V

1.4 R290—LBP

型号Model	电源 Power supply (V/Hz)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity(W)	COP (W/W)	电机类型 Motor Type	认证 Certification
B Series						
B25U	220~240/50	2.6	105	1.30	RSIR	
B25BU	220~240/50	2.6	105	1.50	RSCR	
B30U5	110~120/60	3.1	150	1.30	RSIR/CSIR	
B35U	220~240/50	3.5	145	1.30	RSIR	
B35BU	220~240/50	3.5	145	1.55	RCSR	
B43U	220~240/50	4.3	180	1.30	RSIR	
B43BU	220~240/50	4.3	180	1.55	RCSR	

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	-23.3℃
冷凝温度Condensing temperature	54.4℃
过冷温度Subcooling temperature	32.2℃
吸气温度Suction temperature	32.2℃
环境温度Ambient temperature	32.2℃

使用工况范围及极限Working condition limit: R290

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-35~-15[℃]
工作电压范围Working voltage range	187~254[V]
最大排气压力Max discharge pressure	2.2[Mpa] (表压 gauge pressure)
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	120[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] (表压 gauge pressure)
低电压启动性能 Low voltage start	0.67/0.67Mpa(表压 gauge pressure) 187V

1.5 R290—HBP



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型号Model	电源 Power supply (V/Hz)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity(W)	COP (W/W)	电机类型 Motor Type	认证 Certification
B Series						
B22N	220~240/50	2.2	265	2.20	CSIR	
B30N	220~240/50	3.1	380	2.40	CSIR	CCC VDE

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	7.2℃
冷凝温度Condensing temperature	54.4℃
过冷温度Subcooling temperature	46.1℃
吸气温度Suction temperature	35℃
环境温度Ambient temperature	35℃

使用工况范围及极限Working condition limit: R290

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-5~15[℃]
工作电压范围Working voltage range	187~252[V]
最大排气压力Max discharge pressure	2.2[Mpa] (表压 gauge pressure)
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	120[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] (表压 gauge pressure)
低电压启动性能 Low voltage start	0.97/0.97Mpa(表压 gauge pressure) 187V

1.6 车载直流压缩机 (R134a)

型号Model	电源 Power supply (V/rpm)	汽缸容积 Displacement (cm ³)	制冷量 Cooling Capacity(W)	COP (W/W)	电机类型 Motor Type	认证 Certification
DL Series						
DL19H	12~24/2000	1.9	31	0.95	BLDC	
	12~24/3500		49	1.05		
DL22H	12~24/2000	2.2	39	1.20	BLDC	
	12~24/3500		70	1.25		
DL25H	12~24/2000	2.6	45	1.20	BLDC	
	12~24/3500		81	1.25		
DL30H	12~24/2000	3.1	53	1.15	BLDC	
	12~24/3500		92	1.15		

测试工况 Test conditions	按ASHRAE 标准According to ASHRAE
蒸发温度Evaporating temperature	-23.3℃
冷凝温度Condensing temperature	54.4℃



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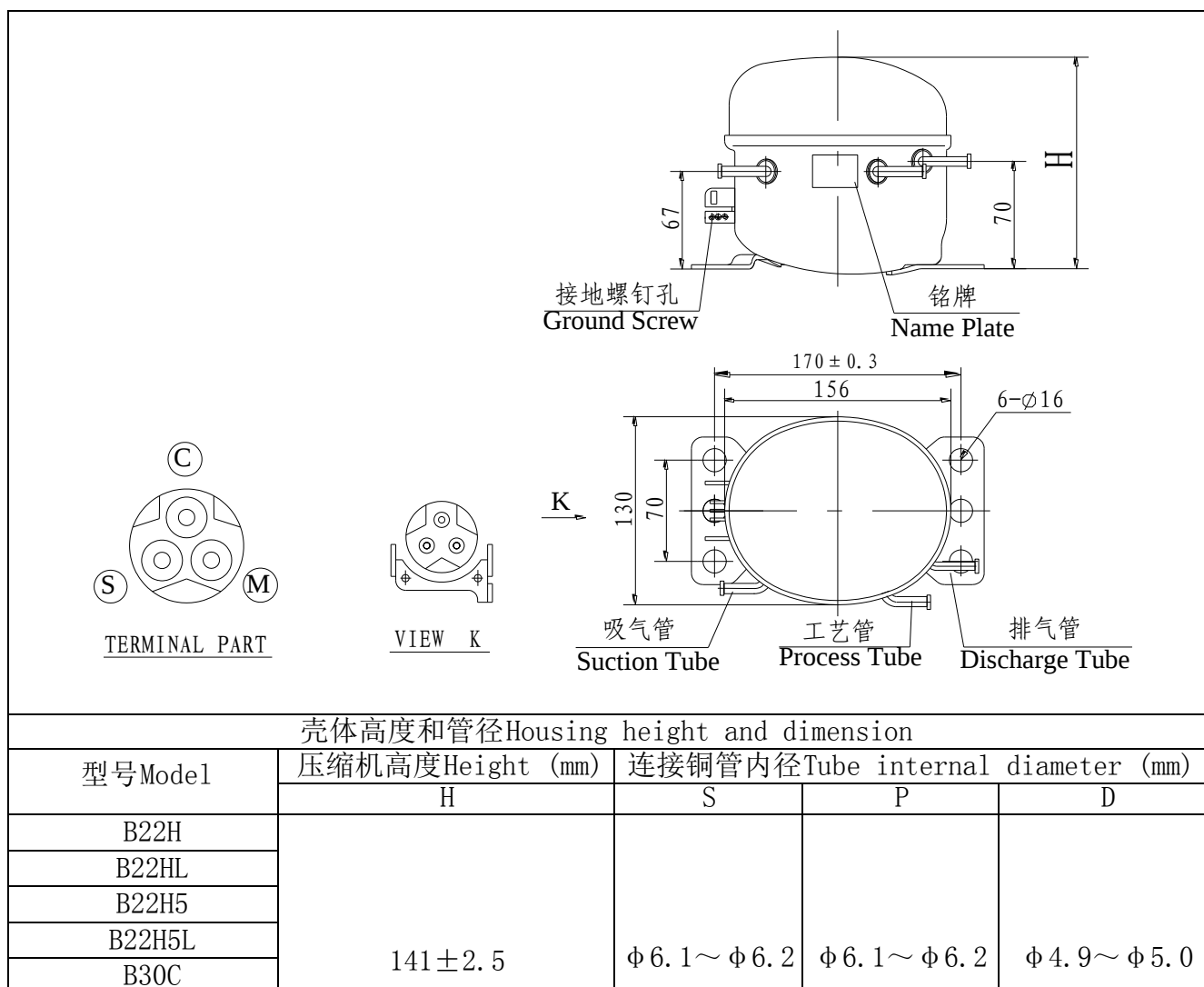
过冷温度Subcooling temperature	32.2℃
吸气温度Suction temperature	32.2℃
环境温度Ambient temperature	32.2℃

使用工况范围及极限Working condition limit: R134a

最大环境温度Max ambient temperature	43[℃]
蒸发温度范围Evaporation temperature range	-35~-15[℃]
工作电压范围Working voltage range	187~242[V]
最大排气压力Max discharge pressure	1.79[Mpa] 表压 gauge pressure
最大允许壳温Max allowable housing temperature	95[℃]
最大排气温度Max discharge temperature	130[℃]
机壳最大承受压力max pressure housing endured	3.5 [Mpa] 表压 gauge pressure
低电压启动性能 Low voltage start	0.4/0.4Mpa(表压 gauge pressure) 187V

2、外形图External view

2.1 B 系列





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B22G		145±2.5			
B22G5					
B25H					
B25H0					
B25H5					
B25H5B					
B25H7					
B35C					
B35C5B					
B43C0					
B43C5B					
B25U					
B30U5					
B35U					
B22N					
B25G					
B25GL					
B25G5					
B35C5BL					
B43C5BL					
B25H5L					
B30H					
B30H0					
B30H5					
B30H7					
B35H					
B35CA					
B38H					
B38H5					
B38G					
B35G5					
B43H					
B43HB					
B43H5					
B43H5L					
B43CB					
B48H					
B48H5					
B52C					
B52C5BL					
B52C0					
B30G					
B52CL					
B30G5					
B60CB					
B60CBL					
B60C5BL					
B25BU					



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B35BU				
B43U				
B43BU				
B25G5L	155±2.5	φ 6.1～ φ 6.2	φ 6.1～ φ 6.2	φ 4.9～ φ 5.0
B38G5L				
B60C7L				
B30N	159±2.5			
B43GL				
B65CL				
S——吸气管 Suction tube		吸气管和工艺管可以互换		
P——工艺管Process tube		Connections on suction and process		
D——排气管Discharge tube		can be inverted		

2.2 L 系列

壳体高度和管径 Housing height and dimension				
型号 Model	压缩机高度 Height (mm)	连接铜管内径 Tube internal diameter (mm)		
	H	S	P	D
L22HL	125±2.5	φ 6.1~ φ 6.2	φ 6.1~ φ 6.2	φ 4.9~ φ 5.0
L22CL				
L22H5				
L22H5L				
L22H7L				
L25H				
L25H5				
L22C5L				



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L25H5L		129±2.5						
L30CL								
L48C5L								
L52CL								
L30HL	141±2.5							
L30H								
L30H5L								
L30H5								
L35CL								
L35C5L								
L35C0L								
L35C7L								
L40CL								
L40C5L								
L60CL								
S——吸气管 Suction tube		吸气管和工艺管可以互换						
P——工艺管Process tube		Connections on suction and process						
D——排气管Discharge tube		can be inverted						

2.3 F 系列

OVERALL DIMENSION TERMINAL PART VIEW K				
壳体高度和管径Housing height and dimension				
型号 Model	压缩机高度 Height (mm)	连接铜管内径 Tube internal diameter (mm)		
	H	S	P	D
F52HL	145±2.5	φ 6.1 ~ φ 6.2	φ 6.1 ~ φ 6.2	φ 4.9 ~ φ 5.0
F60CL				
F70CL				



HUAYI COMPRESSOR (JINGZHOU) CO., LTD.
产品样本 PRODUCT SPECIFICATION 2018

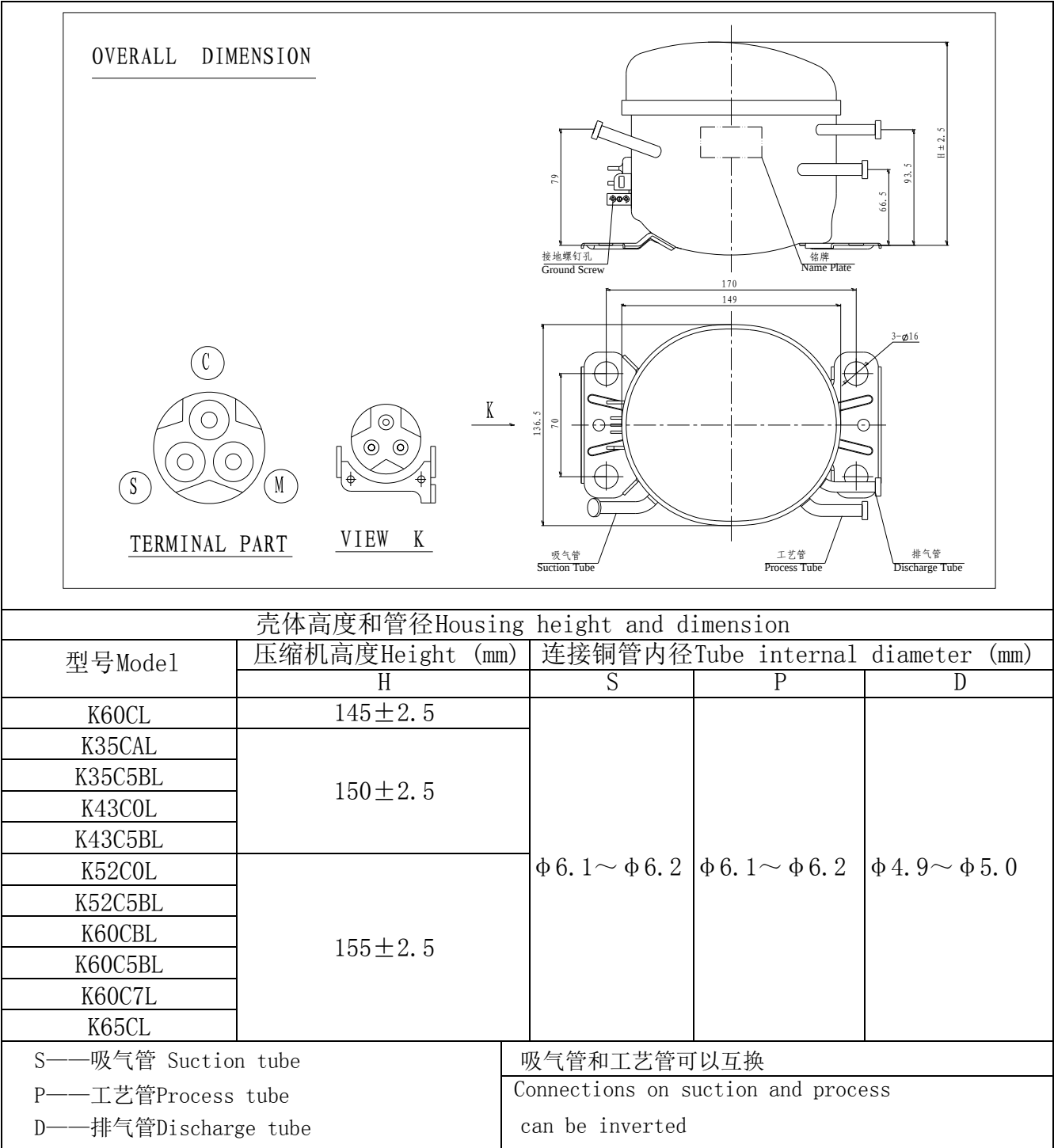
F80CL				
F85CL				
F60HL				
F70HL				
F80H				
F80C5L	155±2.5			
F85H				
F90CL				
F52HB				
F60HB				
F60GL	158±2.5			
F70HA				
F70GL				
S——吸气管 Suction tube		吸气管和工艺管可以互换		
P——工艺管Process tube		Connections on suction and process		
D——排气管Discharge tube		can be inverted		

2.4 DL 直流压缩机系列

OVERALL DIMENSION				
壳体高度和管径Housing height and dimension				
型号 Model	压缩机高度 Height (mm)	连接铜管内径 Tube internal diameter (mm)		
	H	S	P	D
DL19H	132±2.5	Φ6.1~Φ6.2	Φ6.1~Φ6.2	Φ4.9~Φ5.0
DL22H				
DL25H				
DL30H				

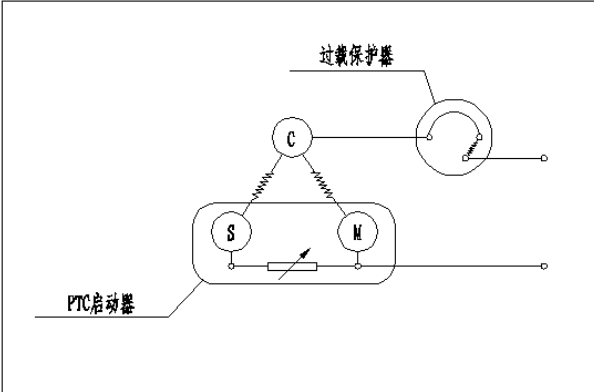
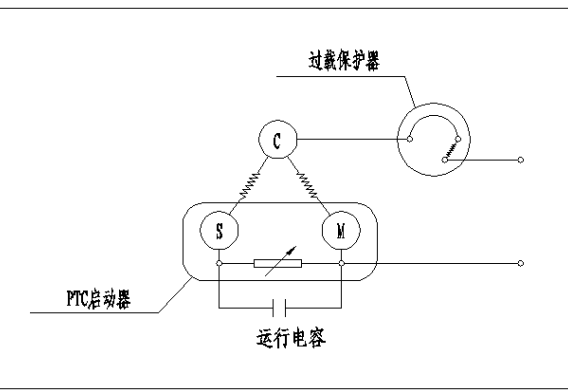
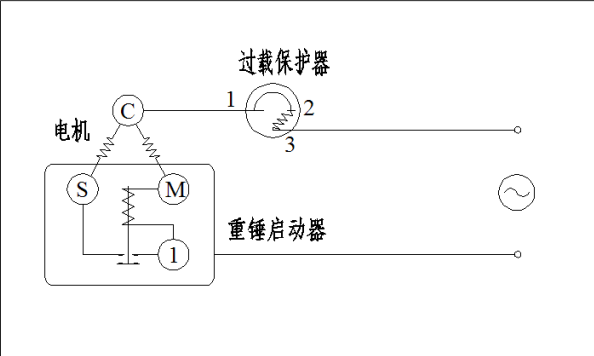
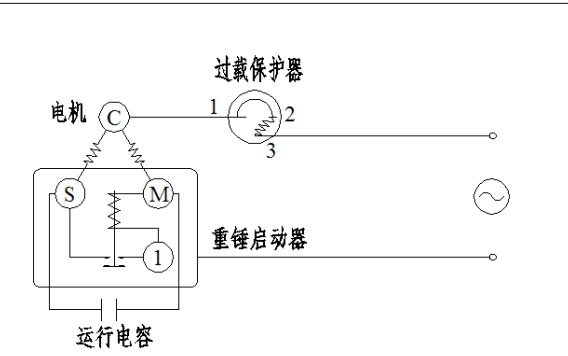
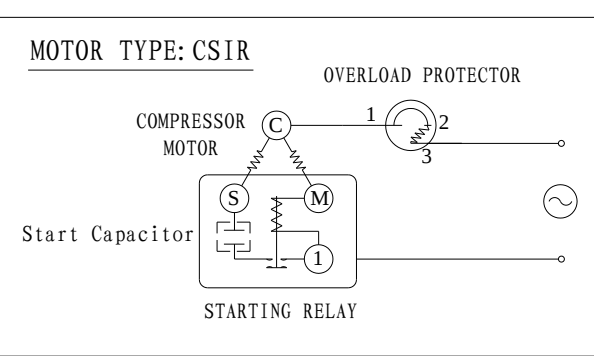
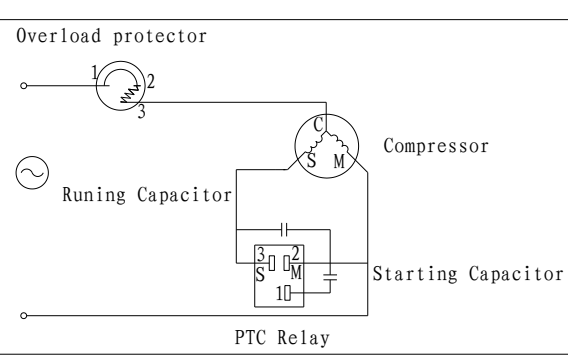


2.5 K 系列



3、电器接线原理图 Electrical Diagram

RSIR (PTC 启动器)	RSCR (PTC 启动器)
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RSIR (重锤启动器)	RSCR (重锤启动器)
	
CSIR (重锤启动器)	CSR (PTC 启动器)
MOTOR TYPE: CSIR 	
C—公共 Commom	S—启动 Start
	M—运行 Run

4、使用注意事项Attention Items

4.1 请遵从包装箱上的运输警告，装卸过程中切勿翻滚包装箱。

Please follow the transportation warning marks on the package for layer limitation. Do not roll the whole packages when loading or unloading.

4.2 运输过程中请始终保持压缩机垂直，不能倒置，并尽量避免碰撞和振动。

Please keep the compressor always vertically and never upset it during transportation



while avoiding any vibration and shock.

4.3 摔过的压缩机不能保证能正常工作。

Tumbled compressor cannot be guaranteed for norm operation.

4.4 压缩机存储期限为从生产日前开始的 6 个月，如果超过期限，请检查压缩机内的氮气压力，必要时重新充灌。

Storage expiry is 6 months from the date of production. If it expired, please check the nitrogen pressure inside compressor and recharge it when it is necessary.

4.5 拔出橡皮塞后，请在 5 分钟内将压缩机与制冷系统连接，建议先从排气管拔橡皮塞。

After pulling off rubber plugs from the compressor tubes, please connect the compressor to the refrigeration system within 5minutes. It is advisable to take off the first plug from discharge tube.

4.6 真空状态下压缩机不得加高电压测试或进行启动测试。

High voltage test or start test is not permitted under vacuum condition.

4.7 避免液态制冷剂回流压缩机。

Avoid liquid refrigerant flow into the compressor.

4.8 压缩机接地线应永久牢固的接地。

The earth connection should be fixed firmly.

4.9 压缩机运转时应保持水平，最大允许的倾斜角度为 5° 。

The compressor must be mounted horizontally without tilting an angle more than 5° .

4.10 压缩机停机后必须间隔 5 分钟才能再次启动。

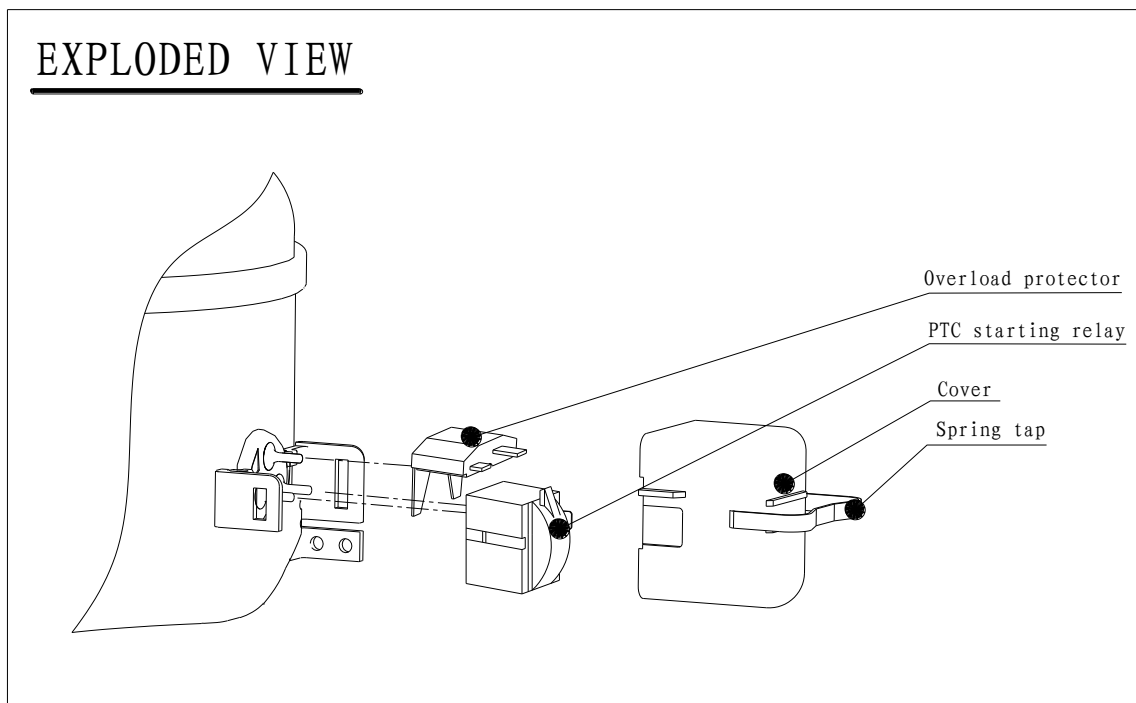
The compressor must not be restarted unless at an interval of more than 5 minutes.

4.11 压缩机不得使用防冻剂和其它非规定油品。

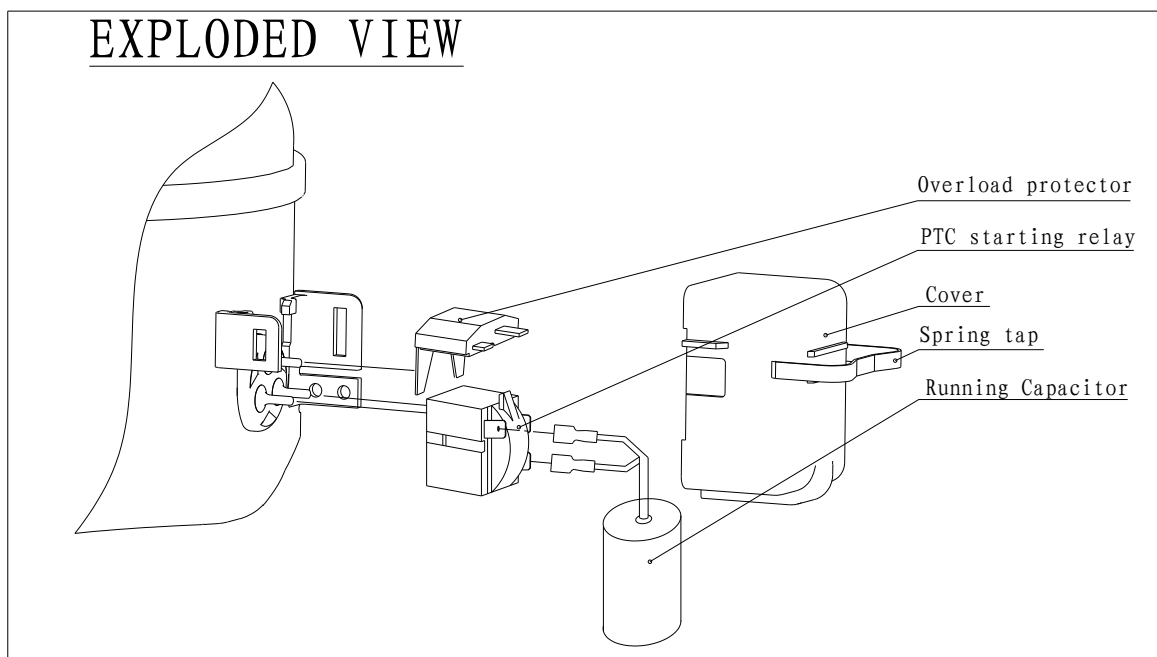
Antifreeze and other unspecified oil is not allowed to use in compressor.

5、接线示意图 Accessories and Assembly

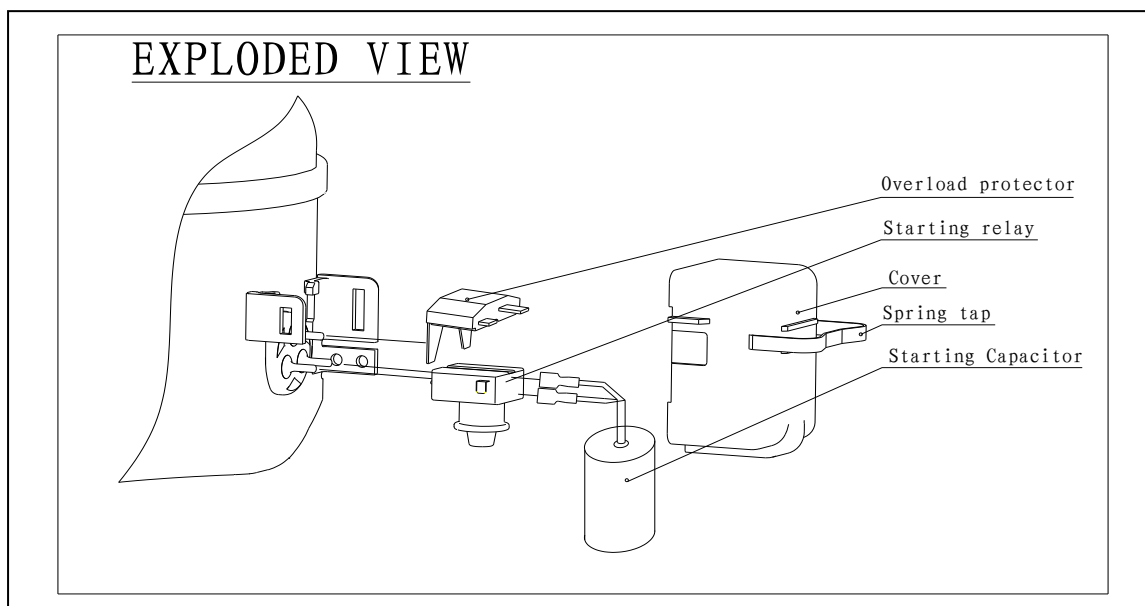
5.1 RSIR 方式接线示意图



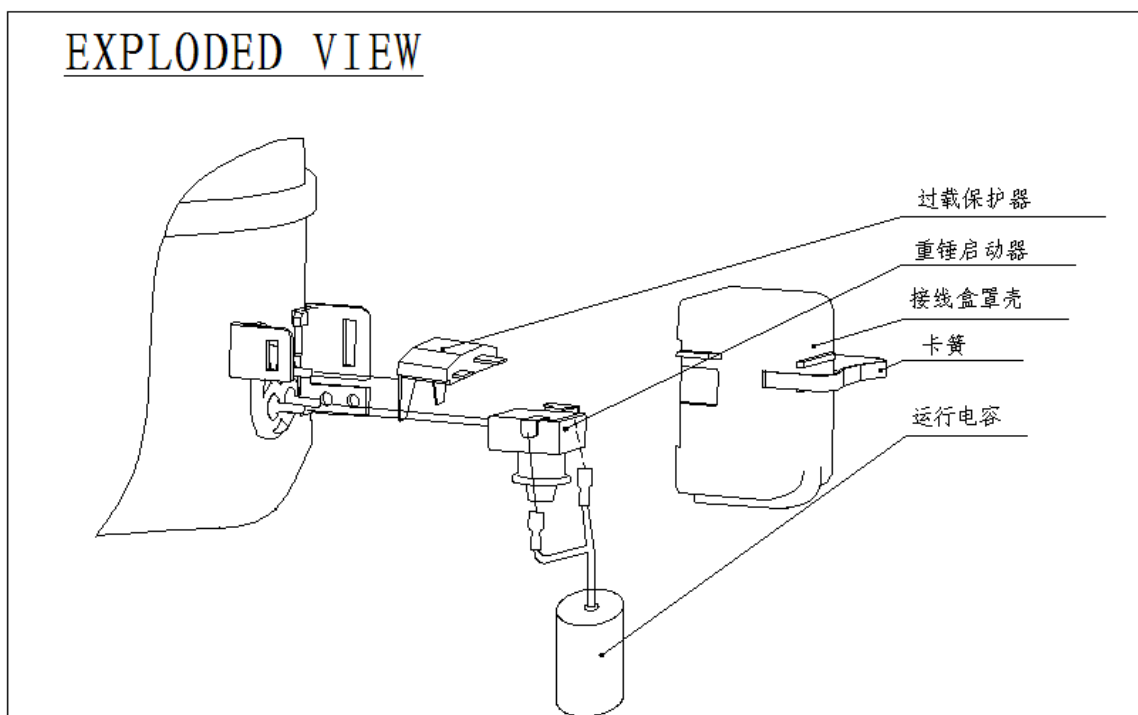
5.2 RSCR 方式接线示意图



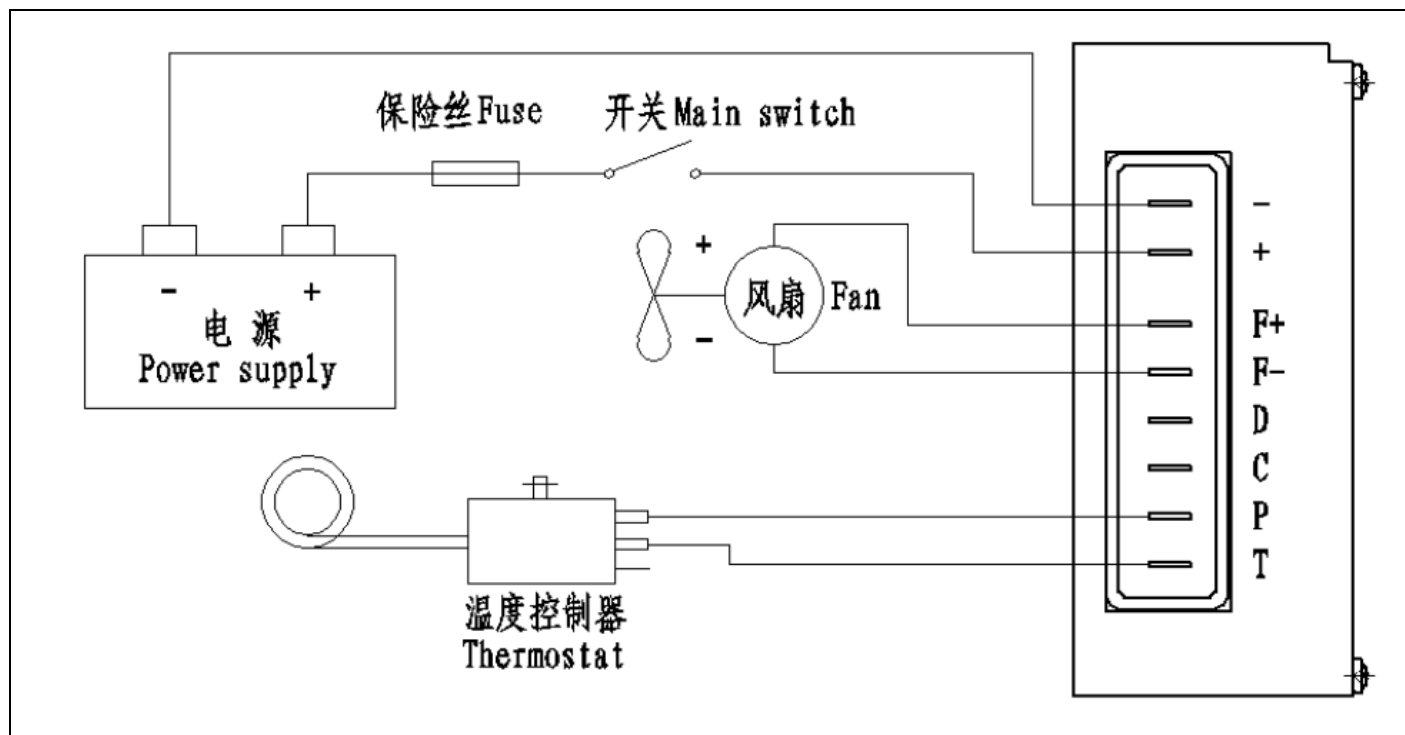
5.3 CSIR 方式接线示意图



5.4 RSCR 方式接线示意图（重锤启动器）



5.5 机械温控模式接线图（直流变频）



5.6 电子通讯模式接线图（直流变频）

